GATES LEARJET CORPORATION

maintenance manual

CHAPTER

11

PLACARDS & MARKINGS

RECORD OF TEMPORARY REVISIONS

Rev. No.	Date Inserted	Date Removed	Page Number	Rev. No.	Date Inserted	Date Removed	Page Number
11-1	Mar 7/79	Sep 4/81 Rev #9	11-30-00 Page 9				
11-2	Jul 25/80	Sep 4/81 Rev #9	11-30-00 Page 4				

Chapter Section Subject	Page	Date
11-Title		
11-Record of Temp. Revisions		
*11-List of Effective Pages	1	Apr 30/82
11-Contents	1	Dec 2/77
11-00-00	1	Dec 2/77
11-00-00	201	Dec 2/77
11-00-00	202	Dec 2/77
11-20-00	1	Dec 2/77
*11-20-00	2	Apr 30/82
*11-20-00	3	Apr 30/82
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*11-31-00	1	Apr 30/82
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*11-33-00	3	Apr 30/82
*11-34-00	1	Apr 30/82
*11-34-00	2	Apr 30/82
*11-34-00	3	Apr 30/82

Insert Latest Revised Pages; Destroy Superseded or Deleted Pages.
*Asterisk indicates pages revised, added or deleted by current revision.
The portion of the text affected by the current revision is indicated by a vertical line in the outer margin of the page.

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GENERAL - DESCRIPTION AND OPERATION

1. Description
 A. Decals and markings which give operating instructions; directional movements; servicing instructions; part or position identification; rescue and escape instructions and safety precautions are illustrated with locations shown.
 B. Pressure sensitive, non-adhesive, silk screened and adhesive type decals are used on the interior and exterior surfaces of the aircraft.

 CAUTION: DO NOT USE SOLVENTS SUCH AS METHYL ETHYL KETONE (MEK) ON OR AROUND DECALS. SOLVENT WILL DESTROY THE LETTERING AND DISSOLVE THE DECAL.

 C. The aircraft identification plate is located at the aft lower portion of the entrance door. The identification plate, manufactured from stainless steel, provides model number, serial number, type certificate date, and production certificate date.

GENERAL - MAINTENANCE PRACTICES

1. General
 A. Maintenance practices consist mainly of decal application and removal.

2. Tools and Equipment

NAME	NUMBER	MANUFACTURER	USE
Denatured Alcohol Solox		Sherwood & Co. Wichita, Kansas	Surface Cleaning
Methyl Ethyl Ketone (MEK)	TT-M-261	Commercially Available	Surface Cleaning
Adhesive	EC 776	3M Company St. Paul, Minn.	Bonding metallic decals to metal surface.
Adhesive	EC 711	3M Company St. Paul, Minn.	Bonding metallic decals to metal surface.
Adhesive	EC 847	3M Company St. Paul, Minn.	Bonding metallic decals to metal surface.
Scotchcal Edge Sealer	3950	3M Company St. Paul, Minn.	Sealing edges of decals.
Abrasive Paper	400 Grit	Commercially Available	Smoothing cast metal surfaces.

3. Cleaning
 A. All painted or primed surfaces must be cleaned with denatured alcohol.
 B. Unpainted surfaces must be cleaned with either denatured alcohol or MEK.
 C. Cast metallic surfaces must be smoothed with 400 grit abrasive paper prior to cleaning with either denatured alcohol or MEK.

4. Adhesive
 A. EC 776 adhesive is used when bonding metallic decals to metal where the decal will be subjected to fuel.
 B. EC 711 adhesive is used when bonding metallic decals to metal where the decal will be subjected to oil or hydraulic fluid.
 C. EC 847 adhesive is used when bonding metallic decals to metal or plastic where the decal is not subjected to fuel, oil or hydraulic fluid.

5. Decal Application

A. Pressure Sensitive Decal Application

(1) Clean surface where decal is to be installed.

(2) Remove protective paper from adhesive side of decal. Use care not to contaminate adhesive surface.

(3) Place one edge of decal on surface and work downward eliminating wrinkles and air pockets.

(4) Avoid stretching decal during application as poor adhesion and distortion will result.

(5) Press decal firmly to surface with finger tips or rubber roller. Assure all edges are firmly adhered.

(6) If wrinkles, air bubbles or distorted letters are evident, remove decal and install new decal.

B. Non-Adhesive Decal Application

(1) Clean surface where decal is to be installed.

(2) Apply appropriate cement to decal and surface where decal is to be located per manufacturer's instructions.

(3) Allow the adhesive to dry to the point where the adhesive will adhere but not transfer to the fingers when touched lightly. Immediately install decal.

(4) Avoid stretching decal during application as poor adhesion and distortion will result.

(5) Press decal firmly to surface with finger tips or rubber roller. Assure all edges are firmly adhered.

(6) If wrinkles, air bubbles or distorted letters are evident, remove decal and install new decal.

C. Adhesive Decal Application

(1) Clean surface where decal is to be installed.

(2) Remove protective paper from adhesive side of decal.

(3) Using a lint free cloth or sponge, apply a light coat of MEK to adhesive side of decal.

(4) Allow adhesive to become tacky. The right degree of tackiness is reached when adhesive will pull in string like fashion when touched with the finger.

(5) Apply decal to surface.

(6) Avoid stretching decal during application as poor adhesion and distortion will result.

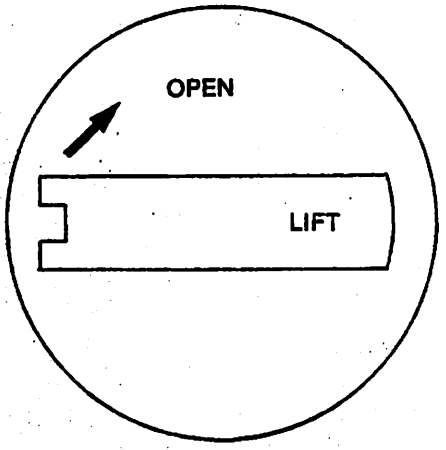
(7) Press decal firmly to surface with finger tips or rubber roller. Assure all edges are firmly adhered.

(8) If wrinkles, air bubbles or distorted letters are evident, remove decal and install new decal.

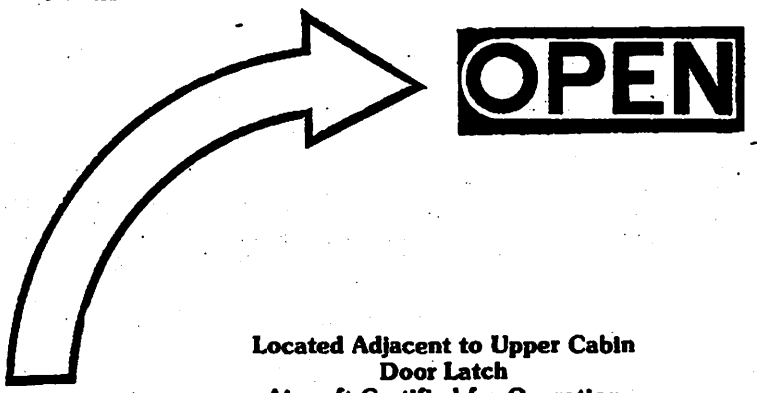
EXTERNAL PLACARDS AND MARKINGS - DESCRIPTION AND OPERATION

1. Description
 A. External placards include placards on the exterior surface of the aircraft. Figure 1 illustrates and locates the external placards.
 B. The placards give operating instructions, directional movements, servicing instructions, part or position identification, rescue and escape instructions and safety precautions.
 C. External placards require edge sealing to prevent loss of placard or damage from weather.

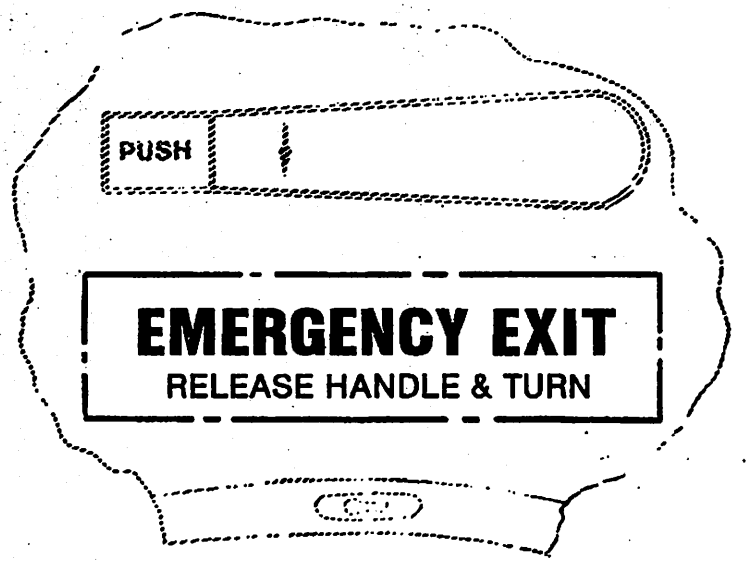
 CAUTION: DO NOT USE SOLVENTS SUCH AS METHYL ETHYL KETONE (MEK) ON OR AROUND DECALS. SOLVENT WILL DESTROY THE LETTERING AND DISSOLVE THE DECAL.



Located on Upper Cabin Door



Located Adjacent to Upper Cabin Door Latch
Aircraft Certified for Operation in Australia

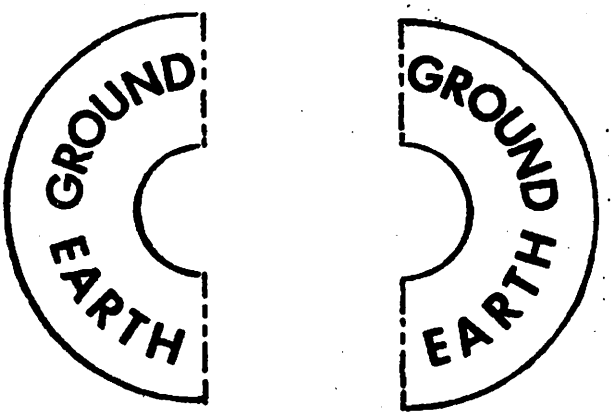


Located Above Emergency Exit Door

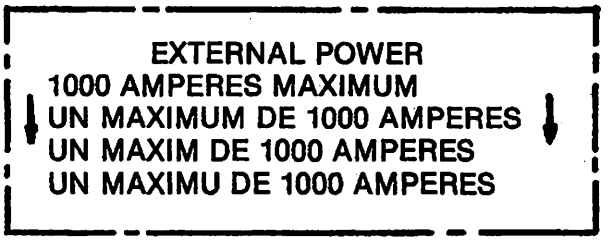


Located on Nose Gear Strut
Aircraft Certified for Operation in Australia

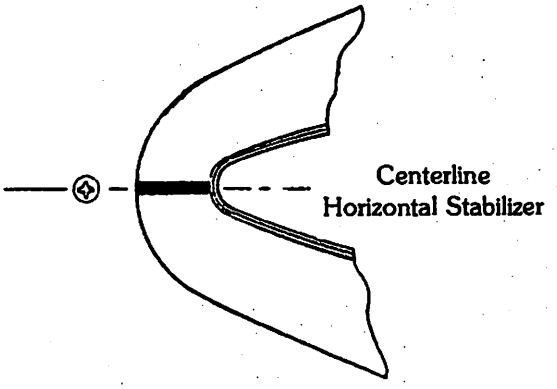
External Placards
Figure 1 (Sheet 1 of 7)



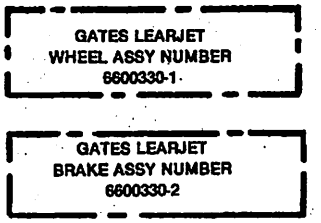
LH TIP TANK RH TIP TANK
Aircraft Certified for Operation in Australia



Located Adjacent to External Power Receptacle



Located on LH Side of Vertical Stabilizer



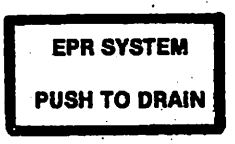
Located on Main Gear Wheel and Brakes. Aircraft 25-061, 25-070 thru 25-205 Equipped with Reduced Approach Speed System



Located on Forward RH Side of Nose Compartment



Located on Forward LH Side of Nose Compartment



Lower Side of Tail Section

External Placards
Figure 1 (Sheet 2 of 7)

GATES LEARJET
LDG GR UPLOCK ACTUATOR
P/N 2417016-1
S/N
OPERATING PRESSURE 1500 PSIG
HYDRAULIC FLUID MIL-H-5606

Mounted on Landing Gear Uplock Actuator

GATES LEARJET
SPOILER ACTUATOR
P/N 2417015-
S/N
OPERATING PRESSURE 1500 PSIG
HYDRAULIC FLUID MIL-H-5606
CAUTION: INTERNAL SPRING LOCKS

Mounted on Spoiler Actuator

SYSTEM PRECHECK
PRECHECK FILL

DEFUEL DEFUEL FILL & DEFUEL
L.H. TIP R.H. TIP FUS.
FILL FILL OFF

Located on RH Tip Tank Outboard of Fuel Filter

FUEL COLLECTOR TANK
PUSH TO DRAIN

Located on Outboard Side of LH and RH Nacelles

CAUTION
INSTALL VLF ANTENNAS AS SHOWN
UP
PRIMARY VLF ANTENNA
(AE 5292)
CONNECT TO RP5580
SECONDARY VLF ANTENNA
(2AE 5292)
CONNECT TO 2RP5580

Located on Inner Surface of GNS 500A Antenna Cover at End of Stinger

STATIC SOURCE

DO NOT PLUG

Static Source Identification Tag RH Tailcone

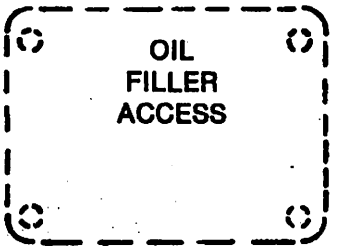
External Placards
Figure 1 (Sheet 3 of 7)



Located on RH Wing Spar Inboard of Flap Pushrod

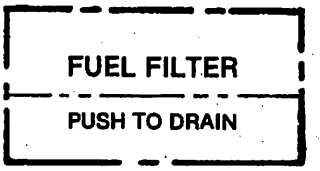


Located on LH Wing Spar Inboard of Flap Pushrod

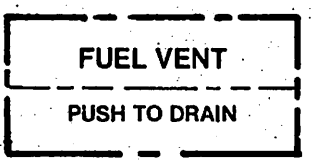




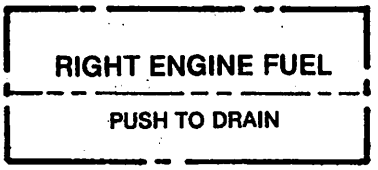
Located on LH and RH Oil Filler Doors



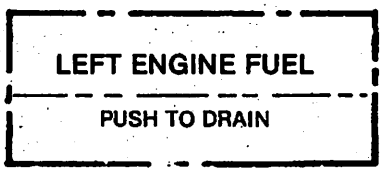
Located at FS 460 (Typ LH and RH)



Located on Center Line Aft of Wheel Wells

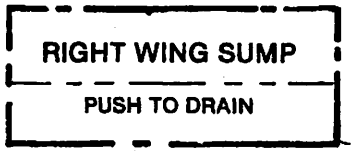


Located on Lower Fuselage RH Forward of Wheel Well

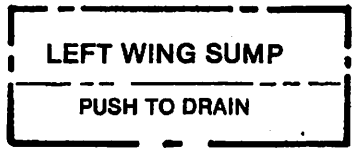


Located on Lower Fuselage LH Side Forward of Wheel Well

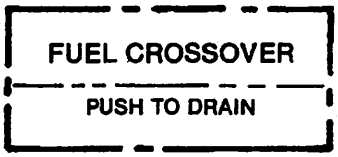
External Placards
Figure 1 (Sheet 4 of 7)



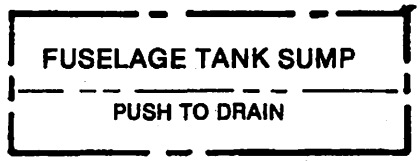
Located on Lower Fuselage Forward of RH Wheel Well



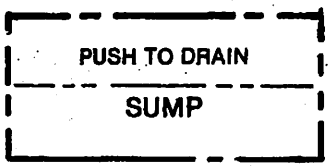
Located on Lower Fuselage Forward of LH Wheel Well



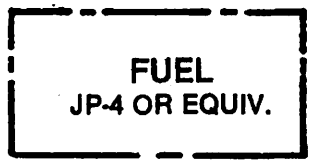
Located at FS 347 on Centerline



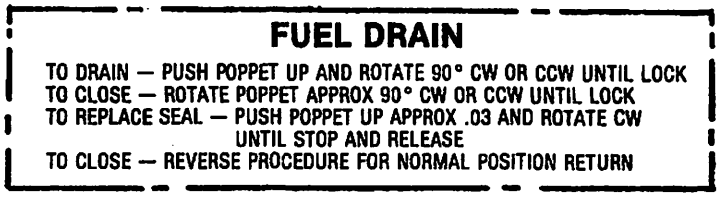
Located on Lower Fuselage, RH Side Aft of Fuel Vent Drain



Located on RH and LH Tip Tank

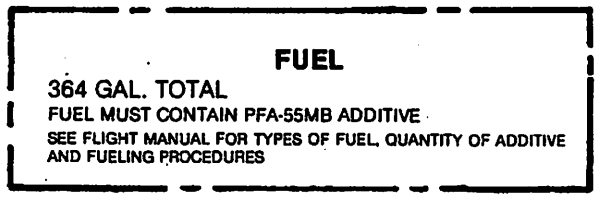


Located Beside Fuel Filler

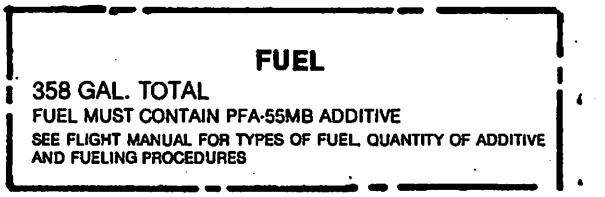


Located on Bottom Forward Centerline of Tip Tank Aircraft 25-319 and Subsequent

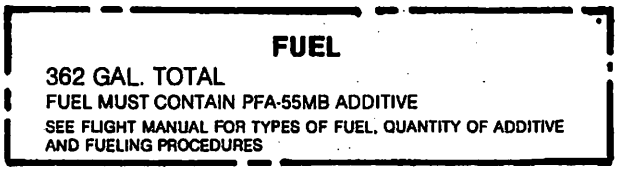
External Placards
Figure 1 (Sheet 5 of 7)



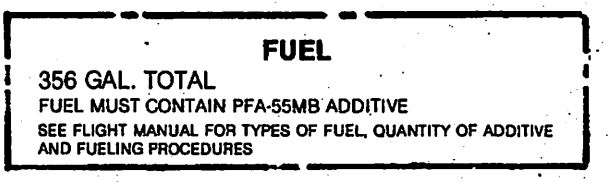
25B/C Aircraft Without Fuel Jettison or Recognition Light RH Tip Tank



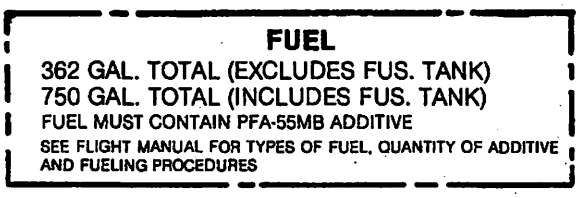
25B/C/D/F Aircraft With Recognition Light RH Tip Tank



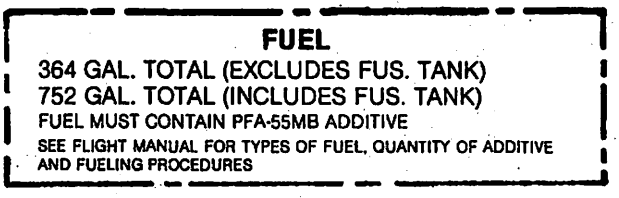
25B/C Aircraft With Fuel Jettison RH Tip Tank



25B/C/D/F Aircraft With Fuel Jettison and Recognition Light RH Tip Tank

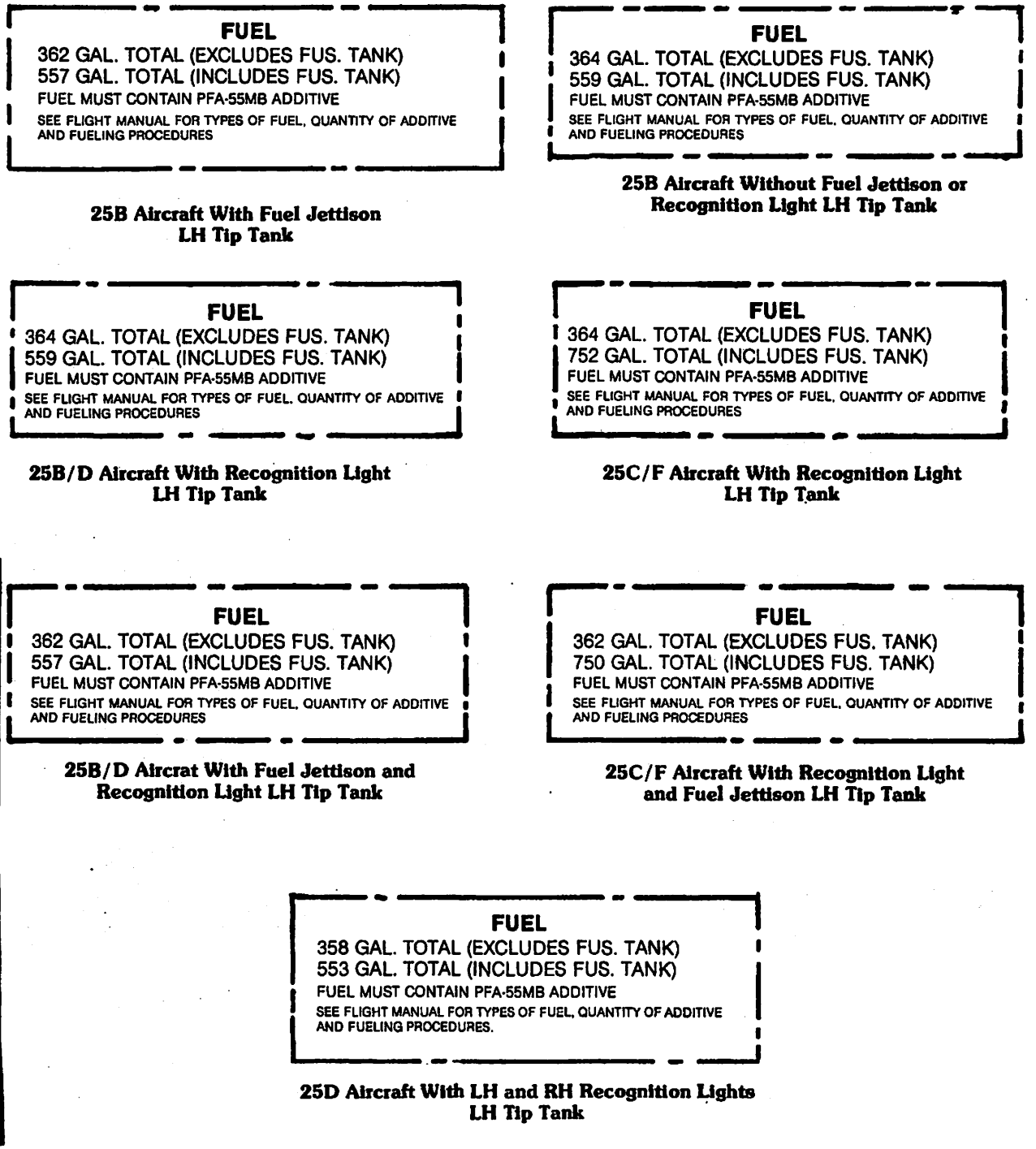


25C/F Aircraft With Fuel Jettison and Recognition Light LH Tip Tank



25C Aircraft Without Recognition Light or Fuel Jettison LH Tip Tank

External Placards
Figure 1 (Sheet 6 of 7)



External Placards
Figure 1 (Sheet 7 of 7)

INTERNAL PLACARDS AND MARKINGS - DESCRIPTION AND OPERATION

1. Description

A. Internal placards are those placards located inside the passenger and flight compartments, nose compartment and the tailcone equipment section. The placards are of the pressure sensitive, non-adhesive and adhesive types.

B. The placards give operating instructions, directional movement, part or position identification, escape instructions, and safety precautions.

C. Figure 1 illustrates the placards within the passenger compartment.

D. Figure 2 illustrates the placards within the flight compartment.

E. Figure 3 illustrates the placards within the nose compartment.

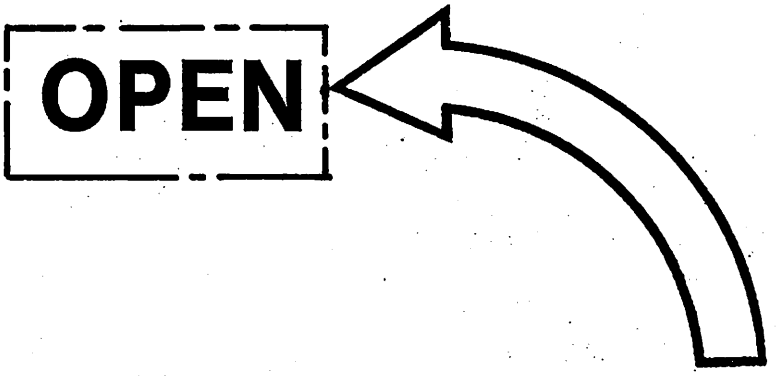
F. Figure 4 illustrates the placards within the tailcone equipment section.



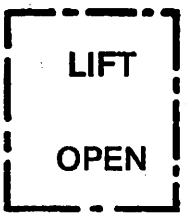
Located on Lower Door
Latch Handle
Aircraft With 36-Inch Door



Located on Door Handle
Aircraft With 24-Inch Door



Located Above Upper Cabin Door Handle
Aircraft Certified for Operation in Australia



Located on Lower Door
Latch Handle



Located on Escape
Window Handle

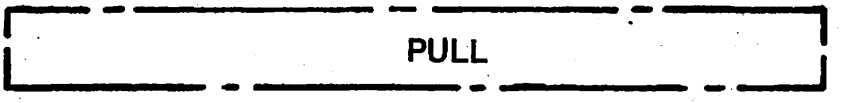


Located on Escape Window Handle

Passenger Compartment Placards
Figure 1 (Sheet 1 of 11)



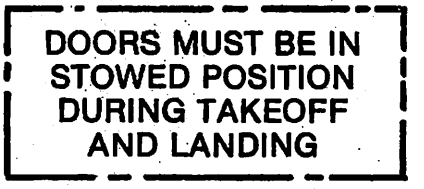
Located on Powder Room Cabinet Door Handles



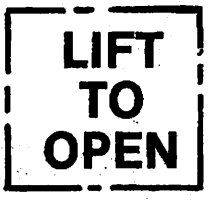
Located on Powder Room Cabinet Door Handles



Located on Powder Room Door Handles



Located on Powder Room Doors



Located on Card Table Located Beside Serving Table on Aft Wall of RH Forward Refreshement Cabinet that is part of RH Forward Powder Room Installation



Located on Card Table

Passenger Compartment Placards
Figure 1 (Sheet 2 of 11)



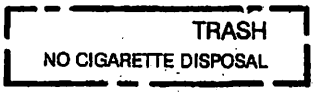
Located on Drawer in LH Service Cabinet



Located on Tambour Door in Service Cabinet



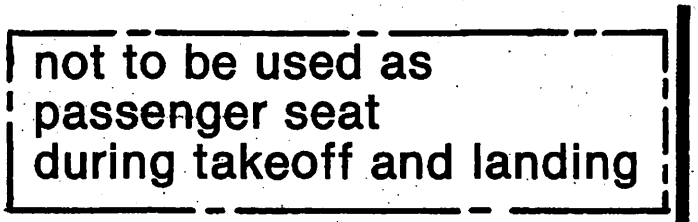
Located at Forward and Aft Ends of Table



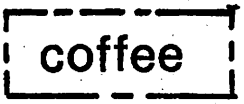
Located on Trash Storage Door in Service Cabinet



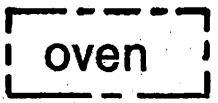
Located Beside Water Spiggot on LH Service Cabinet



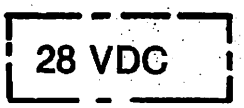
Located on Powder Room Wall Visible From Seat



Located on LH Forward Refreshment Cabinet Below ON/OFF Switch

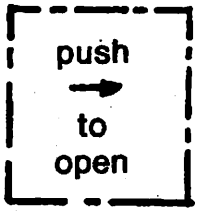


Located on LH Forward Refreshment Cabinet Below ON/OFF Switch

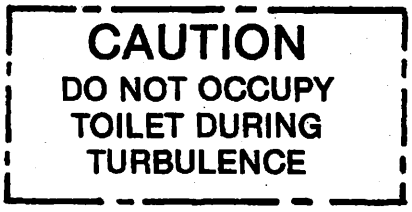


Located Below DC Power Outlet on RH Forward Refreshment Cabinet

Passenger Compartment Placards
Figure 1 (Sheet 3 of 11)



Located Beside Door Latch Handle on Aft Refreshment Cabinet in Powder Room Installation



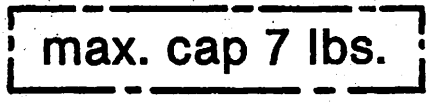
Located on Powder Room Wall



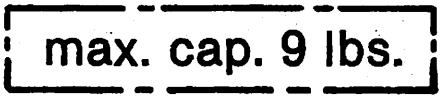
Located on Upper RH Corner of Serving Table Folded Against Aft Wall of Forward Refreshment Cabinet



Located Beside Flush Button on Toilet Installed in Forward Powder Room



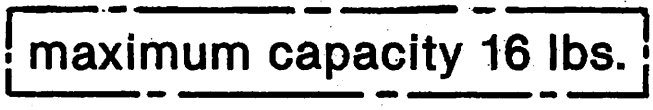
Located in Lower Storage Compartment of LH Forward Refreshment Cabinet
Placard To Be Visible When Door Is Open



Located in Storage Compartment Behind Water Tank.
LH Forward Refreshment Cabinet
Placard To Be Visible When Door Is Open



Located on Water Tank Access Door
LH Forward Refreshment Cabinet



Located in Storage Compartment Second From Top in LH Forward Three Quarter Cabinet
Placard To Be Visible When Door Is Open

Passenger Compartment Placards
Figure 1 (Sheet 4 of 11)

maximum capacity 17 lbs.

Located in Second From Top Storage Compartment
LH Forward Refreshment Cabinet
Placard Is To Be Visible When Door Is Open

MAXIMUM WEIGHT CAPACITY
FOR THIS CABINET IS 24 LBS.

Mounted on Service Cabinet Door

TOTAL MAX. CAPACITY THIS
CABINET 32 LBS.

Mounted on Service Cabinet Door

max. baggage weight
capacity is 100 lbs.

Located on Webbing of Baggage
Security Net RH Forward
Baggage Storage Compartment

web assy. must be
in place during
takeoff and landing

Located on Webbing of Baggage
Security Net

BAGGAGE
MAX. 500 LBS.
SEAT BACKS MUST BE UP AND LATCHED
WHEN CARRYING BAGGAGE OR CARGO
NET (PN 2488439) MUST BE USED

Located on Back Divan Seat
Aircraft Equipped With 500 Pound Baggage Harness

BAGGAGE
MAX. 500 LBS.
SEAT BACKS MUST BE UP AND LATCHED
WHEN CARRYING BAGGAGE

Located on Back of Divan Seat

Passenger Compartment Placards
Figure 1 (Sheet 5 of 11)

SWIVEL SEATS MUST FACE FWD. AND RIGHT REAR SEAT MUST BE IN FWD. POSITION DURING TAKEOFF AND LANDING

Located on Aft Side of LH Service Cabinet
On 25C/F Aircraft the Placard Lettering
is Silk Screened on Cabinet

PUSH SEAT-BACK FORWARD TO CLEAR EXIT

Located Adjacent to Escape Hatch
Aircraft Certified for Operation
in Australia

seat must face forward
during takeoff and landing

Located on Sidewall and Service Cabinets
Visible from Seat

seat facing forward
seat back must be upright
during takeoff and landing

Located on Sidewall and Surface of Dividers
Visible from Seat

seat facing aft
seat back must be upright with
headrest fully extended
during takeoff and landing

Located on Sidewall Visible from Seat

Passenger Compartment Placards
Figure 1 (Sheet 6 of 11)

during takeoff and landing
seats must face forward,
be in outboard position and
right rear seat must be in
forward position

**Located on Sidewall Visible from Seat
25D Aircraft with Side Tracking Seat**

divan must be in
aft most position
for takeoff and landing

**Located on LH and RH Sidewalls Visible
from Divan
25C Aircraft**

during takeoff and landing
seats must face forward and
be in outboard position

**Located on Sidewall Visible from Seat
25F Aircraft with Side Tracking Seat**

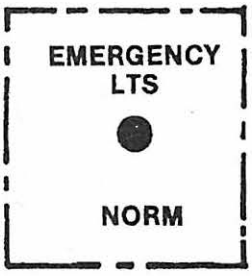
Passenger Compartment Placards
Figure 1 (Sheet 7 of 11)

seats must face fwd and
right rear seat must be
in fwd position during
takeoff and landing

Located on Center of Upper Storage Door in LH Forward Three Quarter Cabinet



Located Adjacent to Each Oxygen Mask Storage Compartment



Located on LH Service Cabinet Aircraft Equipped With Door and Wing Inspection Light



Located on LH Forward Service Cabinet Entry Door Light

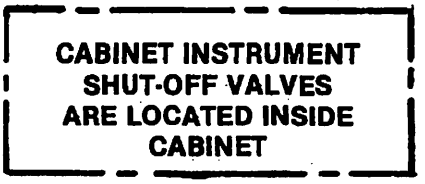


Located on Lower Back of Divan and on Back LH and RH Seats Forward of Divan

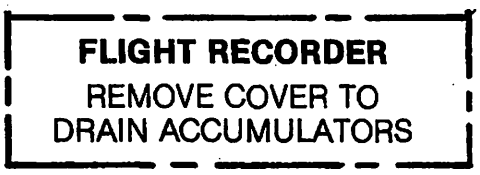
Passenger Compartment Placards
Figure 1 (Sheet 8 of 11)



Located on Front of Passenger Seat Frame, Back of Passenger Seats, LH Forward Service Cabinet, and LH Forward Three Quarter Refreshment Cabinet



Located on Left Side of Cabin Instrument Display



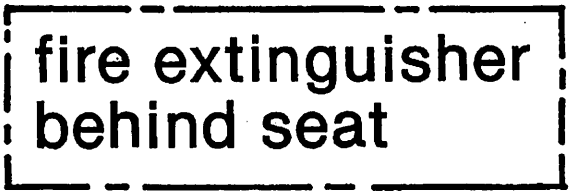
Located on Recorder Cover in Aft Baggage Area



Located on RH Window Panel Above Divan Back
Aircraft Certified for Operation in Australia



Located on Back of Divan Backrest on Extinguisher Cover

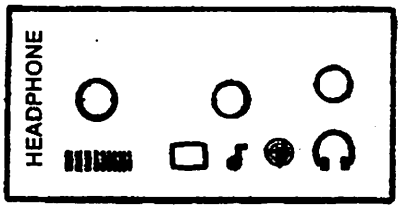


Located on Forward Side of Aft Divan Backrest

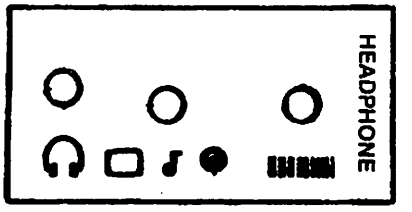
Passenger Compartment Placards
Figure 1 (Sheet 9 of 11)



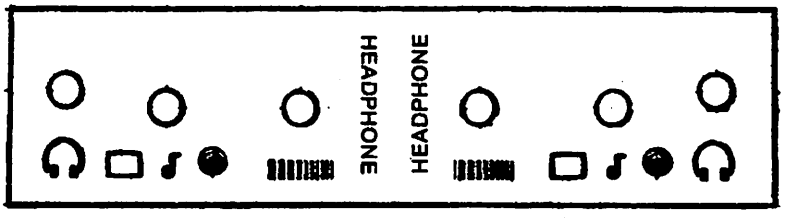
Located on Inside of Passenger/Crew Door



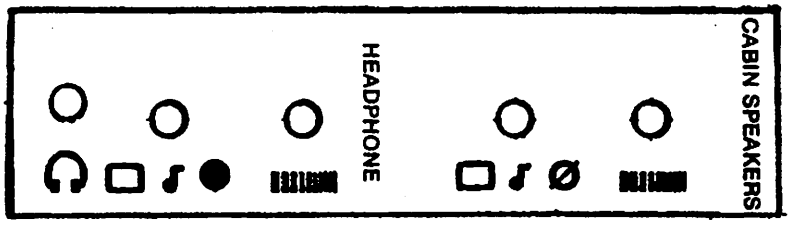
Located on RH Sidewall Mounted Armrest Passenger Audio Control



Located on LH Sidewall Mounted Armrest Passenger Audio Control

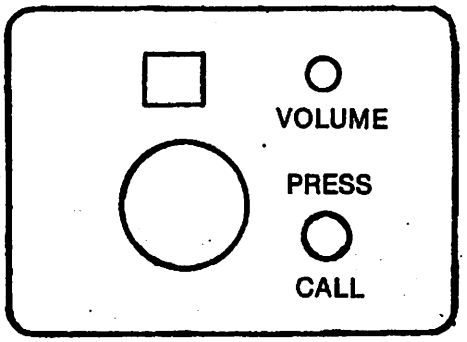


Located on Aft Divan RH Armrest Passenger Audio Control



Located on Aft Divan LH Armrest Passenger Audio Control

Passenger Compartment Placards
Figure 1 (Sheet 10 of 11)



Located on LH Cabin Sidewall at Intercom Handset Control Panel

Passenger Compartment Placards
Figure 1 (Sheet 11 of 11)

THIS AIRPLANE IS APPROVED FOR DAY, NIGHT, VFR, IFR, AND ICING CONDITIONS — REFER TO AIRPLANE FLIGHT MANUAL FOR LIMITATIONS AND REQUIRED OPERATING PROCEDURES.

Located on Upper RH Corner of Pilot's Instrument Panel

RAM AIR TEMP

Located on Copilot's Subpanel Aircraft 25-061, 25-070 thru 25-154



Located on Pilot's Instrument Panel Below Airspeed Placard. Applicable Call Letters and Numbers Complete the Placard.

RAM AIR TEMP

Located on Copilot's Instrument Panel Lower RH Corner Aircraft 25-155 and Subsequent

AIRSPEED LIMITATIONS: MAX. OPR. SPEED 306 KIAS/.82 MACH MAX. MANUV. SPEED 225 KIAS @ S.L. MIN. CONTROL SPEED — 102 KIAS. FLAPS T.O./APP- 202 KIAS. DN 153 KIAS. LAND GEAR OPERATING 200 KIAS. LAND GEAR EXTENDED 265 KIAS. DO NOT EXTEND SPOILERS WITH FLAPS EXTENDED WHILE AIRBORNE.

Located on Lower Center Portion of Pilot's Instrument Panel Aircraft 25-061, 25-067 thru 25-205 NOT Equipped With Reduced Approach Speed System

AIRSPEED LIMITATIONS: MAX. OPR. SPEED: 306 KIAS BELOW 14,000 FT: 359 KIAS/.82 MACH ABOVE 14,000 FT MAX. MANUV SPEED: 181 KIAS @ S.L. MAX. GROSS WT. MIN. CONTROL SPEED: 102 KIAS. FLAPS: T.O./APP 204 KIAS, DN 152 KIAS. LAND GEAR: OPERATING 201 KIAS, EXTENDED 264 KIAS. DO NOT EXTEND SPOILERS WITH FLAPS EXTENDED WHILE AIRBORNE.

Located on Lower Center Portion of Pilot's Instrument Panel Aircraft 25-061, 25-070 thru 25-205 Equipped With Reduced Approach Speed System and 25-206 and Subsequent

Flight Compartment Placards
Figure 1 (Sheet 1 of 12)

AIRSPEED LIMITATIONS: MAX. OPR. SPEED: 307 KIAS/ .83 MACH. MAX. MANUV SPEED: 219 KIAS @ S.L. MAX. GROSS WT. MIN. CONTROL SPEED: 108 KIAS. FLAPS: T.O./APP 203 KIAS, DN 152 KIAS. LAND GEAR: OPERATING 202 KIAS, EXTENDED 266 KIAS. DO NOT EXTEND SPOILERS WITH FLAPS EXTENDED WHILE AIRBORNE.

Located on Lower Center Portion of Pilot's Instrument Panel
Aircraft 25-108 thru 25-235 Equipped for Dual Camera Operation

AIRSPEED LIMITATIONS: MAX. OPR. SPEED: 305 KIAS/.82 MACH: MAX. MANUV. SPEED: 181 KIAS @ S.L. MAX. GROSS WT. MIN CONTROL SPEED: 102 KIAS. FLAPS: T.O./APP 204 KIAS, DN 152 KIAS. LAND GEAR: OPERATING 201 KIAS, EXTENDED 264 KIAS. DO NOT EXTEND SPOILERS WITH FLAPS EXTENDED WHILE AIRBORNE.

Located on Lower Center Portion of Pilot's Instrument Panel
Aircraft 25-236 and Subsequent Equipped for Dual Camera Operation

ENGINE SYNC SWITCH MUST BE OFF FOR TAKEOFF AND LANDING

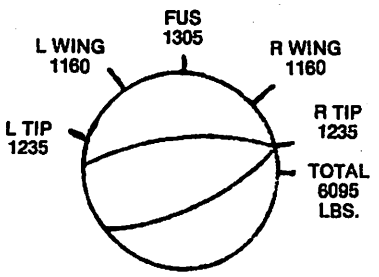
Aircraft 25-061, 25-070 thru 25-133

ENGINE SYNC SWITCH MUST BE OFF FOR TAKEOFF AND LANDING AND BELOW 70% RPM

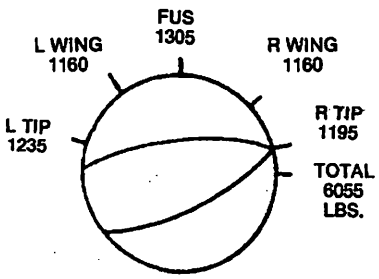
Aircraft 25-134 and Subsequent

Located on Pedestal Switch Panel Adjacent to Engine Sync Switch or on the Lower Middle Center of the Pilot's Instrument Panel
Aircraft Equipped with Woodward Engine Synchronizer

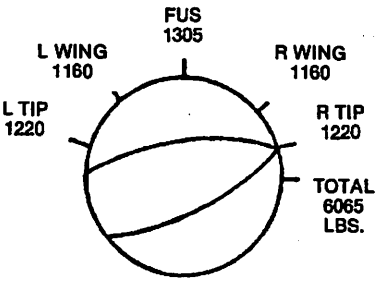
Flight Compartment Placards
Figure 1 (Sheet 2 of 12)



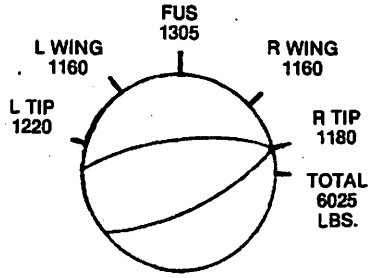
This Engraving is on Pedestal of 25B Aircraft Without Recognition Light or Fuel Jettison



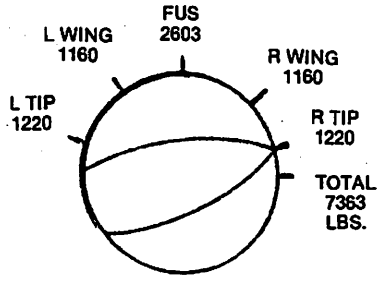
This Engraving is on Pedestal of 25B Aircraft With Recognition Light



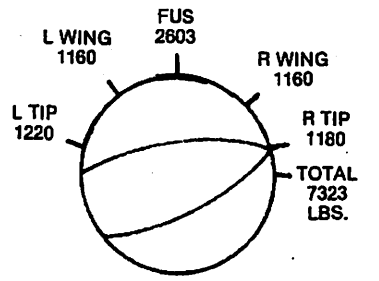
This Engraving is on Pedestal of 25B Aircraft With Fuel Jettison



This Engraving is on Pedestal of 25B Aircraft With Recognition Light and Fuel Jettison

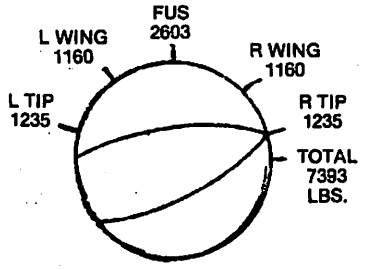


This Engraving is on Pedestal of 25C Aircraft With Fuel Jettison

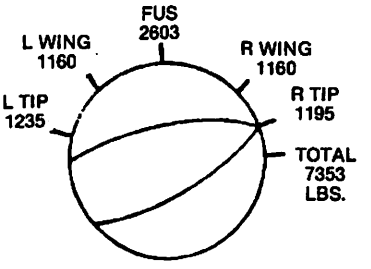


This Engraving is on Pedestal of 25C Aircraft With Recognition Light and Fuel Jettison

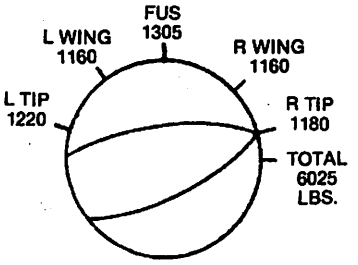
Flight Compartment Placards
Figure 1 (Sheet 3 of 12)



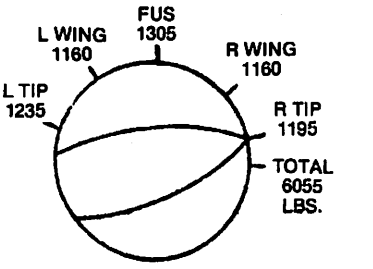
This Engraving is on Pedestal of 25C Aircraft Without Recognition Light or Fuel Jettison



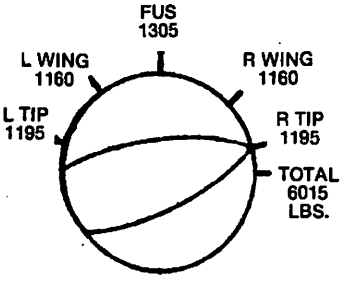
This Engraving is on Pedestal of 25C Aircraft With Recognition Light



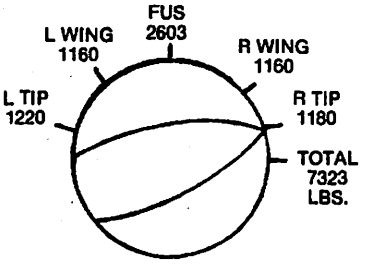
This Engraving is on Pedestal of 25D Aircraft With Recognition Light and Fuel Jettison



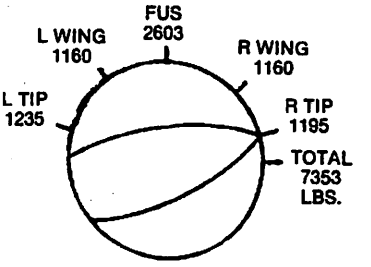
This Engraving is on Pedestal of 25D Aircraft With Recognition Light



This Engraving is on Pedestal of 25D Aircraft With LH and RH Recognition Lights

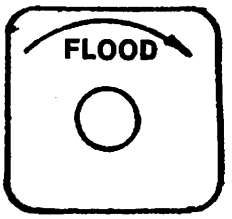


This Engraving is on Pedestal of 25F Aircraft With Recognition Light and Fuel Jettison

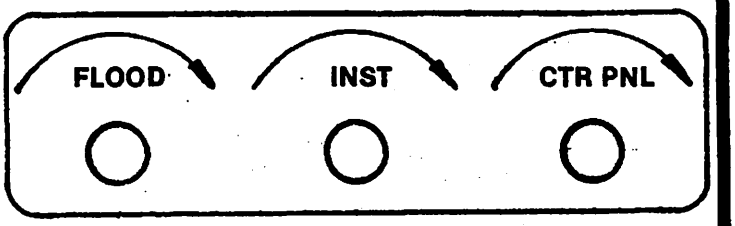


This Engraving is on Pedestal of 25F Aircraft With Recognition Light

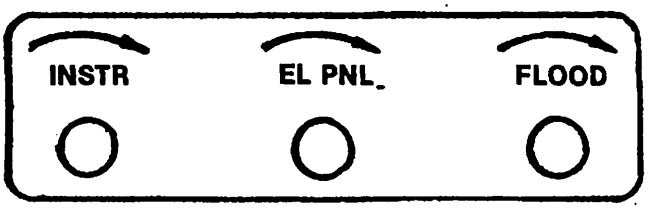
Flight Compartment Placards
Figure 1 (Sheet 4 of 12)



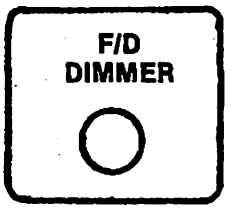
Located on Pilot's and Copilot's
Dimmer Control Panels
Glareshield Dimmer



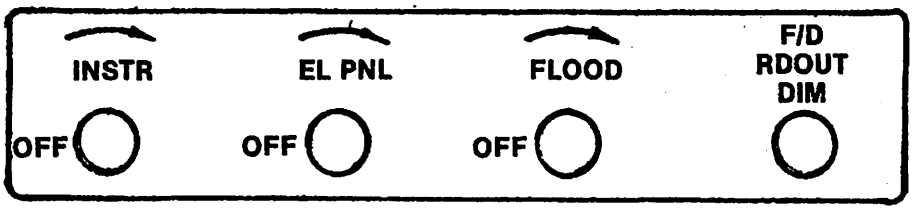
Located on Pilot's Dimmer Control Panel



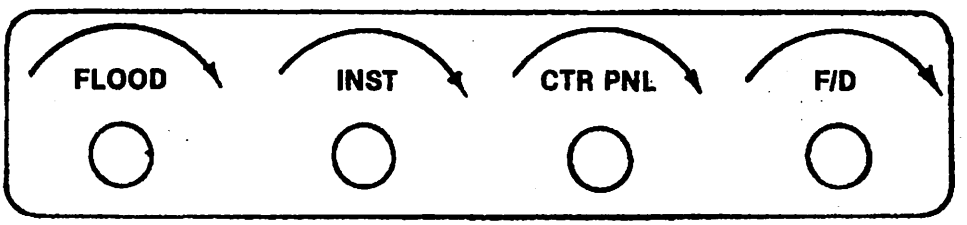
Located on Pilot's Dimmer Control Panel



Located on Pilot's Dimmer
Control Panel
F/D Dimmer Only

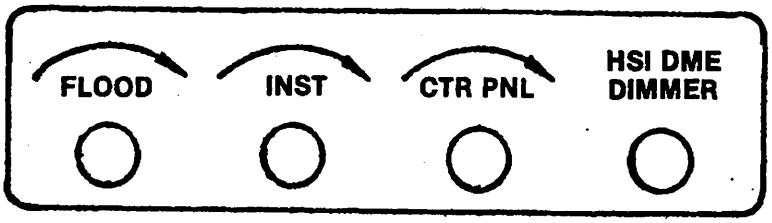


Located on Pilot's Dimmer Control Panel
Includes F/D RDOUT DIM and OFF Position for
Rheostats – INSTR, EL PNL and FLOOD Provisions

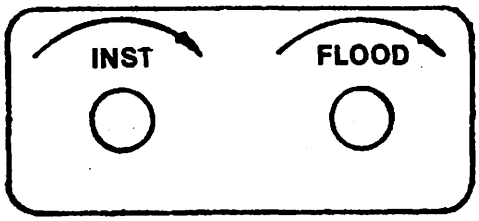


Located on Pilot's Dimmer Control Panel
Includes F/D and CTR PNL Provisions

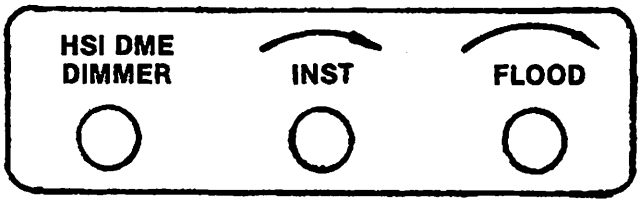
Flight Compartment Placards
Figure 1 (Sheet 5 of 12)



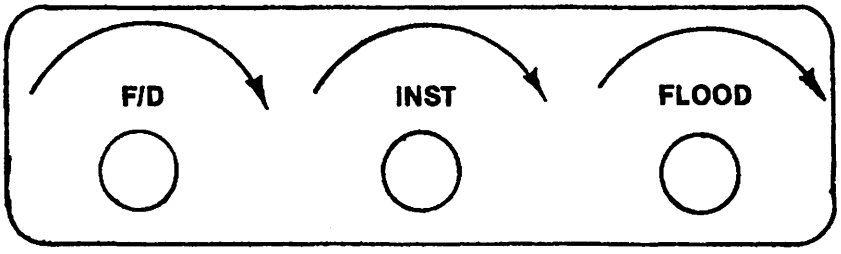
Located on Pilot's Dimmer Control Panel
Includes CTR PNL and HSI DME DIMMER Provisions



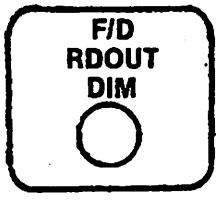
Located on Copilot's Dimmer Control Panel



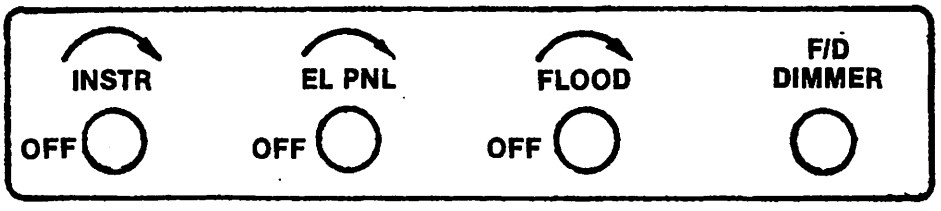
Located on Copilot's Dimmer Control Panel
Includes HSI DME DIMMER Provisions



Located on Copilot's Dimmer
Control Panel

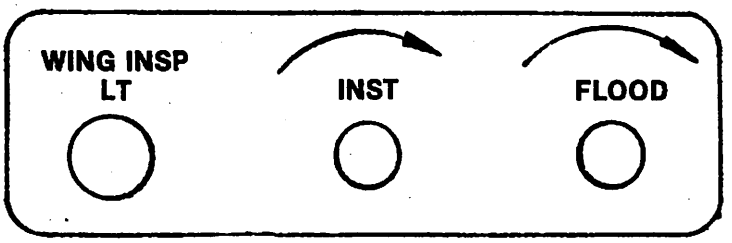


Located on Copilot's
Dimmer Control Panel
F/D RDOUT Only

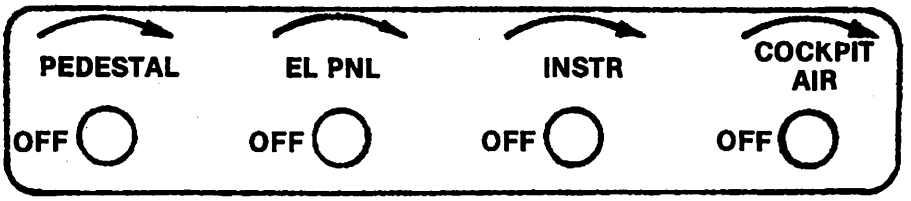


Located on Copilot's Dimmer Control Panel
Includes F/D Dimmer Provisions

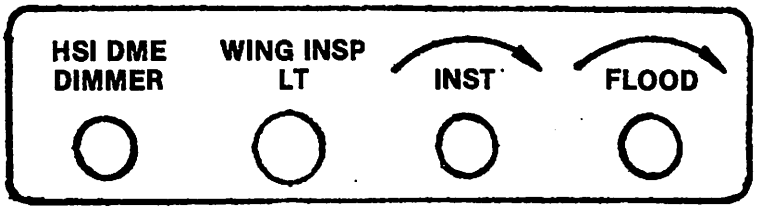
Flight Compartment Placards
Figure 1 (Sheet 6 of 12)



Located on Copilot's Dimmer Control Panel
Includes WING INSP LT Provision



Located on Copilot's Dimmer Control Panel
Includes Cockpit Air Provisions

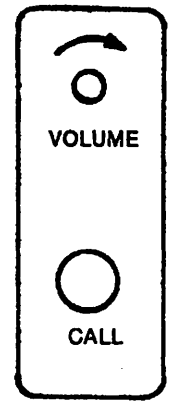


Located on Copilot's Dimmer Control Panel
Includes HSI DME Dimmer and WING INSP LT
Provisions

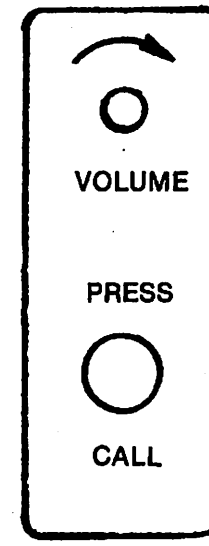
Flight Compartment Placards
Figure 1 (Sheet 7 of 12)



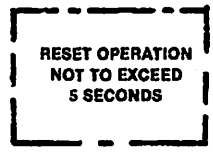
Located on LH Cabin Armrest at Handset. With HF Intercom



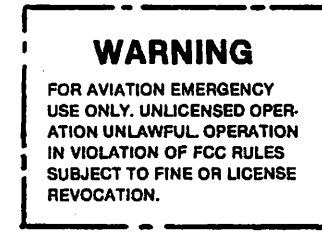
Located on LH Cabin Armrest at Handset



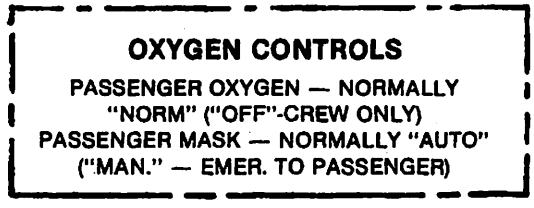
Located on LH Cabin Armrest at Handset



Located on ELT Control Panel



Located on ELT Control Panel Beside ELT Control Switch

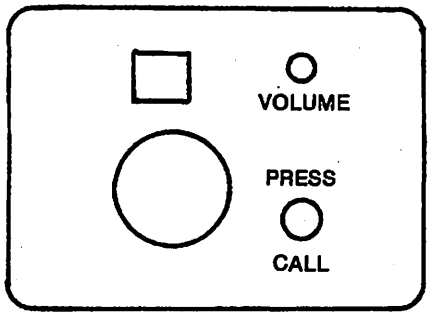


Located Above Oxygen Controls on Pilot's Side Panel

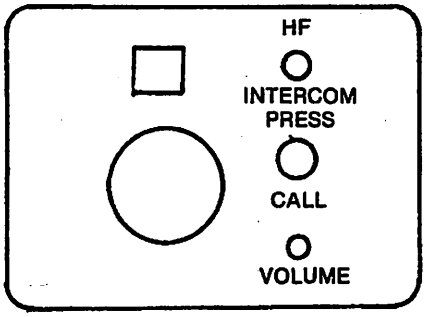


Located on Face of Turn Coordinator Aircraft with Brittain Turn Coordinator Installed

Flight Compartment Placards
Figure 1 (Sheet 8 of 12)



Located at Intercom Handset Control Panel Without HF Installed



Located at Intercom Handset Control Panel With HF Installed



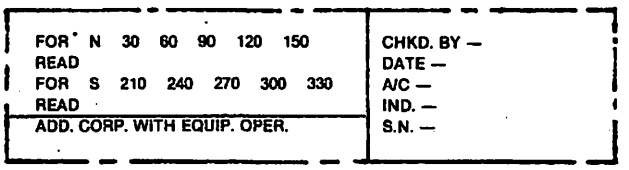
Located Below Instrument Panel and Beside Pedestal on Defog Handle



Located at Emergency Gear Valve on RH Side of Pedestal

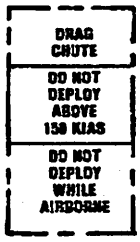


Located at Emergency Brake Valve on RH Side of Pedestal



Located on Upper Portion of Center Post Aircraft Certified for Operation in Australia

Flight Compartment Placards
Figure 1 (Sheet 9 of 12)



Located on Drag Chute Handle
Aircraft Equipped with Drag Chute



Located Adjacent to Pilot's Altimeter



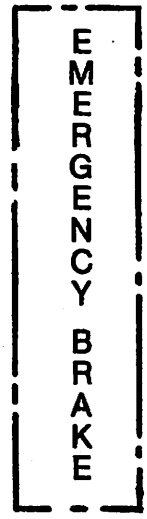
Located on Pilot's Instrument Panel
Aircraft Equipped With Strobe Lights



Located Adjacent to Turn-and-Bank Indicator



Located on Parking Brake Handle



Located on Emergency Brake Handle

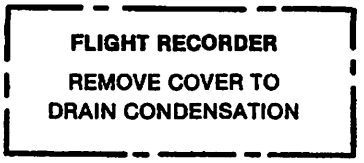


Located Adjacent to VHF COMM Transceiver SW on Pedestal

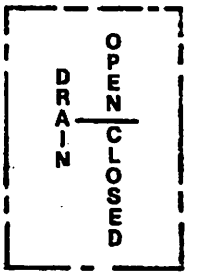


Located on Trim Switch Panel, Above Marker Beacon Volume Switch

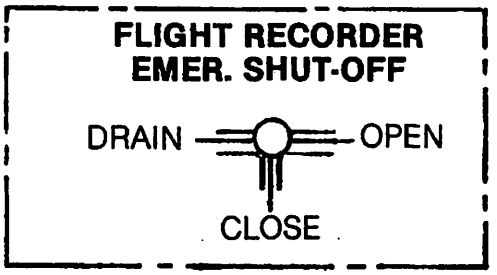
Flight Compartment Placards
Figure 1 (Sheet 10 of 12)



Located on Cover of Flight Recorder in Baggage Compartment



Located on RH Side of Cockpit Between Frame 7 and 9, Adjacent to Valve Aircraft 25-061, 25-070 thru 25-185



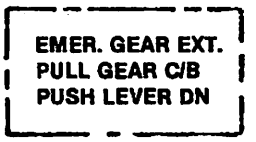
Located at Flight Recorder Emergency Shutoff Valve in Copilot's RH Armrest



Applicable to A/C With Bonzer Altimeter Installed



Located on Forward End of Circuit Breaker Panels Typical LH and RH Optional 25-195 and Subsequent



Located on Aft End of Emergency Gear Control Valve, LH Side of Pedestal

Flight Compartment Placards
Figure 1 (Sheet 11 of 12)



Located on Pilot's Switch Panel Aircraft Certified for Operation in Australia



Located on Crew Seat Base



Located on Side of Copilot's Seat Backrest

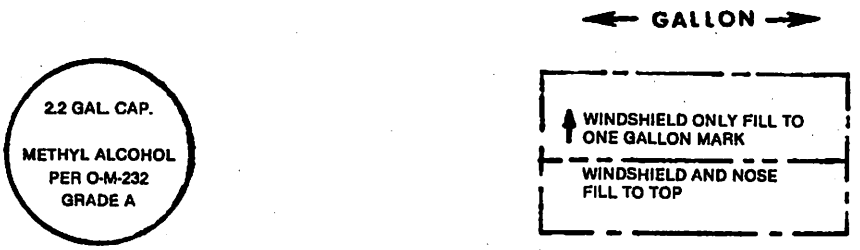


Located on Pedestal Adjacent to Control Head Aircraft Equipped with FD-112V Flight Director

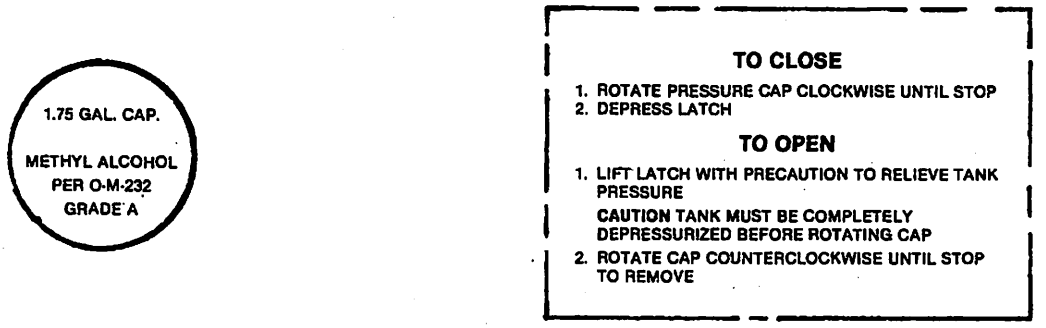


Located on Pilot's Instrument Panel Adjacent to Control Head Aircraft Equipped with FD-112V Flight Director

Flight Compartment Placards
Figure 1 (Sheet 12 of 12)



Located on Windshield Alcohol Tank
Aircraft 25-061, 25-070 thru 25-226



Located on Windshield Alcohol Tank
Aircraft 25-227 and Subsequent



Located on Side of Oxygen Bottle

Nose Compartment Placards
Figure 1 (Sheet 1 of 3)

OXYGEN BOTTLE FILLING INSTRUCTIONS — CAUTION — USE NO OIL

1. CLOSE AIRCRAFT BOTTLE VALVE
2. REMOVE FILLER CAP
3. CONNECT OXY. SUPPLY LINE TO FILLER
4. OPEN SUPPLY TANK VALVE
5. OPEN AIRCRAFT BOTTLE VALVE
6. FILL AIRCRAFT BOTTLE TO 1800 PSI
7. CLOSE AIRCRAFT BOTTLE VALVE
8. CLOSE SUPPLY TANK VALVE
9. DISCONNECT OXYGEN SUPPLY LINE
10. REPLACE FILLER CAP
11. OPEN AIRCRAFT BOTTLE VALVE

Located on Oxygen Bottle Access Door
Aircraft 25-061, 25-070 thru 25-208, Except Aircraft Certified for Operation in Australia

OXYGEN BOTTLE FILLING INSTRUCTIONS
CAUTION — KEEP AREA FREE OF OIL AND GREASE

1. CLOSE AIRCRAFT BOTTLE VALVE
2. REMOVE FILLER CAP
3. CONNECT OXY. SUPPLY LINE TO FILLER
4. OPEN SUPPLY TANK VALVE
5. OPEN AIRCRAFT BOTTLE VALVE
6. FILL AIRCRAFT BOTTLE TO 1800 PSI
7. CLOSE AIRCRAFT BOTTLE VALVE
8. CLOSE SUPPLY TANK VALVE
9. DISCONNECT OXYGEN SUPPLY LINE
10. REPLACE FILLER CAP
11. OPEN AIRCRAFT BOTTLE VALVE

SERVICE WITH BREATHING OXYGEN PER MIL-O-27210, TYPE 1

Located on Oxygen Bottle Access Door
Aircraft 25-209 thru 25-215 and Aircraft Certified for Operation in Australia

OXYGEN SYSTEM FILLING INSTRUCTIONS
CAUTION — KEEP AREA FREE OF OIL AND GREASE

1. REMOVE FILLER CAP
2. CONNECT OXY. SUPPLY LINE TO FILLER
3. OPEN SUPPLY TANK VALVE
4. FILL AIRCRAFT TO 1800 PSI
5. CLOSE SUPPLY TANK VALVE
6. DISCONNECT OXYGEN SUPPLY LINE
7. REPLACE FILLER CAP

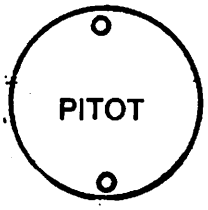
SERVICE WITH BREATHING OXYGEN PER MIL-O-27210, TYPE 1

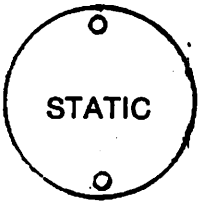
Located on Oxygen Bottle Access Door
Aircraft 25-216 and Subsequent

Nose Compartment Placards
Figure 1 (Sheet 2 of 3)



RH Side Nose Wheel Well Box



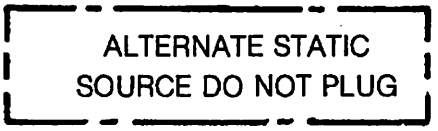


Attached to Pitot and Static Hoses of SDC Module LH Side of Nose Compartment

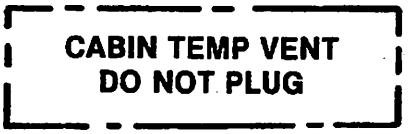




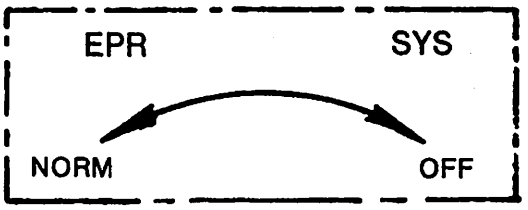
Located at Alternate Static System Tee on Forward Side of Frame 5



Located on Lower Side of Frame 5 RH Side of Center Line



Located in RH Nose Compartment on Lower RH Forward Side of Forward Pressure Bulkhead



Located in Top of Nose Compartment at Frame 7

Nose Compartment Placards
Figure 1 (Sheet 3 of 3)

— WARNING —

DO NOT OPERATE REFRIGERATION SYSTEM
WITH CONDENSER AIR OUTLET BLOCKED

Located on Frame 26A at Tailcone Access Door Opening

WARNING

LIMIT TIRE TO 100 PSI MAXIMUM WHEN MOUNTED ON SPARE SUPPORT
INFLATE TIRE TO PRESSURE SPECIFIED IN MAINTENANCE MANUAL
BEFORE INSTALLATION ON GEAR

Located on Spare Tire Support Structure In Tailcone

OXYGEN BOTTLE FILLING INSTRUCTIONS — CAUTION — USE NO OIL

1. CLOSE AIRCRAFT BOTTLE VALVE
2. REMOVE FILLER CAP
3. CONNECT OXY. SUPPLY LINE TO FILLER
4. OPEN SUPPLY TANK VALVE
5. OPEN AIRCRAFT BOTTLE VALVE
6. FILL AIRCRAFT BOTTLE TO 1800 PSI
7. CLOSE AIRCRAFT BOTTLE VALVE
8. CLOSE SUPPLY TANK VALVE
9. DISCONNECT OXYGEN SUPPLY LINE
10. REPLACE FILLER CAP
11. OPEN AIRCRAFT BOTTLE VALVE

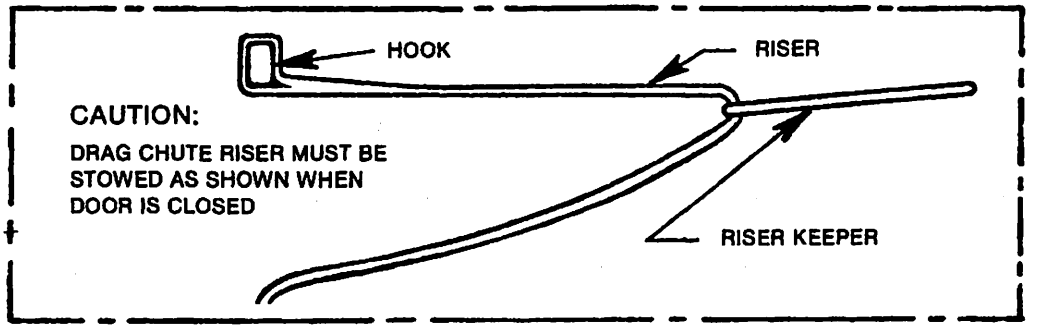
Located on Oxygen Service Door in Dorsal Fin

P/N 2680014-2

VOLTAGE SETTING 29.3 VDC
FOR USE WITH
LEAD ACID BATTERIES
ONLY

Located on Voltage Regulators

Tailcone Compartment Placards
Figure 1 (Sheet 1 of 3)



Located on Forward Edge of Tailcone Access Door
Aircraft Equipped with Drag Chute

CAUTION

IF YOU ARE NOT CHECKED OUT ON
DRAG CHUTE INSTALLATION PROCEDURES
CONTACT THE AIRCRAFT COMMANDER FOR
RIGGING INSTRUCTIONS PRIOR TO CLOSING DOOR

Located on Drag Chute Canister
Aircraft Equipped with Drag Chute

FILLING
INSTRUCTIONS
REFILL WITH
MIL-H-5606 WHEN
FLUID LEVEL IS
VISIBLE

Located on Side of
Hydraulic Reservoir

HYDRAULIC RESERVOIR
SERVICE INSTRUCTIONS
WITH CAP REMOVED FILL TO CAPACITY
WITH MIL-H-5606 HYDRAULIC OIL
NOTE: BEFORE SERVICING RESERVOIR, HYDRAULIC PRESSURE MUST BE ZERO.
GEARS MUST BE DOWN.
FLAPS MUST BE UP.
SPEED BRAKES MUST BE RETRACTED.
BRAKES MUST BE OFF.

Located on Side of Hydraulic Reservoir

Tailcone Compartment Placards
Figure 1 (Sheet 2 of 3)

RESERVOIR PORT

Located on Relief Valve at Top of Hydraulic Reservoir

HYDRAULIC ACCUMULATOR
CHARGE TO 850 PSI

Located on Hydraulic Accumulator

STATIC SOURCE

DO NOT PLUG

Attached to Capped End of Static Line in RH Side of Tailcone Access Area

CAUTION

BATTERY TEMP WARNING LIGHT SWITCHES MUST BE REPLACED IN MATCHED SETS. REFER TO SSK 948.

Located on Battery Box Cover
Aircraft Incorporating SSK 948, Replacement of Battery Temperature Overheat Switches

Tailcone Compartment Placards
Figure 1 (Sheet 3 of 3)